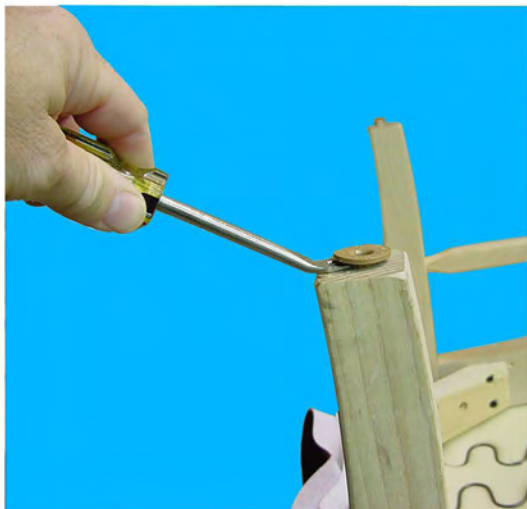


# Caster Inserts

Tools needed: Crowsfoot tack puller or Large screwdriver, Rubber, plastic, or rawhide mallet, silicon or wood glue, Pneumatic staple gun or small nail brads and tack hammer



1.



2.



3.

1. Proper removal of defective insert.
2. Apply glue to the top edge of hole, gravity will pull the glue down coating the walls of the hole. When the insert is inserted into the hole this will allow for maximum glue to surface contact.
3. Once the insert is inserted into the hole, gently tap it down until the insert's flanges are in full contact with bottom shoulder of the leg.
4. When the insert is in place, secure with two staples applied at an angle to the leg. One on each side of the insert flange. (If a staple gun isn't available use two small brads with heads, being careful not to split the leg.)  
\* Allow to dry overnight.
5. Insert the caster and gently tap into place with a rubber or non marring mallet.  
\* Do not use a carpenters hammer as this will dent the caster.



4.

- This is a wear part that requires periodic inspection.
- This part carries a 1-year warranty (see Gasser's Limited Warranty for details.)



5.